

Xerox® Phaser® 3320 and Xerox® WorkCentre® 3315/3325

Black-and-white Printer and Multifunction Printer



	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Output Speed			
One-sided printing	Up to 37 ppm 8.5 x 11 in. Up to 35 ppm A4 (210 x 297 mm) Up to 31 ppm 8.5 x 14 in.	Up to 33 ppm 8.5 x 11 in. Up to 31 ppm A4 (210 x 297 mm) Up to 26 ppm 8.5 x 14 in.	Up to 37 ppm 8.5 x 11 in. Up to 35 ppm A4 (210 x 297 mm) Up to 31 ppm 8.5 x 14 in.
Two-sided printing	Up to 18 ppm 8.5 x 11 in. Up to 17 ppm A4 (210 x 297 mm) Up to 15 ppm 8.5 x 14 in.	Up to 16 ppm 8.5 x 11 in. Up to 15 ppm A4 (210 x 297 mm) Up to 13 ppm 8.5 x 14 in.	Up to 18 ppm 8.5 x 11 in. Up to 17 ppm A4 (210 x 297 mm) Up to 15 ppm 8.5 x 14 in.
Paper Handling - Input			
Document Feeder			
Capacity¹	NA	Automatic Document Feeder (ADF): 50 sheets	Duplex Automatic Document Feeder (DADF): 50 sheets
Sizes		Custom Sizes: 5.6 x 5.8 in. to 8.5 x 14 in. / 142 x 148 mm to 216 x 356 mm	
Weights		16 lb. bond to 28 lb. bond / 60 to 105 gsm	12.5 lb. bond to 28 lb. bond / 50 to 105 gsm
Bypass Tray			
Capacity¹	50 sheets		
Sizes	Custom Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm		
Weights	16 lb. bond to 58 lb. cover / 60 to 220 gsm		
Media Types	Plain paper Envelopes Labels Transparencies Cardstock Recycled		

¹ Paper capacities are based on 20 lb. / 75 gsm stock; capacities will vary with different weight stocks.

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Tray 1			
Capacity ¹	250 sheets		
Sizes	Sizes: 4.1 x 5.8 in. to 8.5 x 14 in. / 105 x 148 mm to 216 x 356 mm		
Weights	16 lb. bond to 43 lb. bond / 60 to 163 gsm		
Media Types	Plain paper Cardstock Recycled		
Additional Tray (Optional)			
Capacity ¹	520 sheets		
Sizes	Sizes: 5.83 x 8.27 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm		
Weights	16 lb. bond to 43 lb. bond / 60 to 163 gsm		
Media Types	Plain paper Cardstock Recycled		
Paper Capacity			
Standard Capacity ¹	300 sheets		
Maximum Capacity ¹	820 sheets		
Paper Handling - Output			
Standard Output Capacity ¹	150 sheets		
Automatic Two-sided Printing	Standard		
Print	Phaser 3320	WorkCentre 3315	WorkCentre 3325
First-page-out Time	As fast as 6.5 seconds		
Print Resolution (maximum)	Up to 600 x 600 dpi (1200 x 1200 image quality)		
Page Description Languages	PCL® 5c and 6 emulations PostScript 3 emulation	PCL 5c and 6 emulations PostScript 3 emulation PDF emulation	PCL 5c and 6 emulations PostScript 3 emulation PDF emulation XPS®
Maximum Print Area	4.23 mm from edge of paper		
Printing Features	Watermarks Collation Auto 2-sided prints N-up Poster Booklet print Custom page size Fit to page Scaling Toner Save mode Earth Smart mode	Watermarks Collation Auto 2-sided prints N-up Poster Booklet print Custom page size Fit to page Scaling Toner Save mode Earth Smart mode Print from USB	Watermarks Collation Auto 2-sided prints N-up Poster Booklet print Custom page size Fit to page Scaling Toner Save mode Earth Smart mode Print from USB Job scheduling Print from local drive Save Save and Print

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Print Drivers	Windows® XP, 2003 Server, 2008 Server, Vista, 7 Mac OS® 10.5 and higher ORACLE® Solaris 9, 10 Red Hat® Enterprise Linux® 4 Fedora Core SUSE® IBM® AIX 5 HP-UX® Xerox® Global Print Driver® Xerox® Mobile Express Driver®		
Font Capability	PostScript fonts: 136 PCL fonts: 111 scalable, 1 bitmap		
Xerox® Global Print Driver® (X-GPD)	A truly universal print driver that lets IT administrators install, upgrade and manage Xerox® and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls, and simplifying print services management. <ul style="list-style-type: none"> • Printers are automatically discovered • Provides bi-directional feedback for device status, supplies, queue management 		
Copy	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Copy Speed Black-and white	NA	Up to 33 ipm (images per minute) 8.5 x 11 in. / 31 ipm A4 (210 x 297 mm)	Up to 37 ipm (images per minute) 8.5 x 11 in. / 35 ipm A4 (210 x 297 mm)
Document Scanner		Automatic Document Feeder with 50-sheet capacity	Duplex Automatic Document Feeder with 50-sheet capacity
Document Scanner Size		Platen: Up to 8.27 x 11.69 in. / A4 ADF: 8.5 x 14 in. / 216 x 356 mm	Platen: Up to 8.27 x 11.69 in. / A4 DADF: 8.5 x 14 in. / 216 x 356 mm
Sides (input:output)		1:1 and 1:2	1:1, 1:2, 2:2 and 2:1
Quantity		1 to 999	
Resolution		Up to 600 x 600 dpi	
Concurrency		NA	Concurrent scanning and printing
First-copy-out Time		As fast as 12 seconds	As fast as 10 seconds
Copy Features		Automatic background suppression Darkness control ID Card Copy Margin shift N-up Job build Photo mode Program Ahead	Automatic background suppression Darkness control ID Card Copy Margin shift N-up Job build Photo mode Program Ahead Booklet creation Book copying with center erase Edge erase Job interrupt Poster copying

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Fax ²	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Fax Speed	NA	33.6 Kbps	
Memory		4 MB	
Resolution		Up to 300 x 300 dpi (Super Fine / Photo) resolution Up to 203 x 196 dpi (Fine) resolution Up to 203 x 98 dpi (Standard) resolution	
Compression		MH, MR, MMR, JBIG, JPEG	
Fax Features		Address book (up to 200 speed dials, 209 group dials) Auto redial Auto reduction Color Fax Send Delayed Send Fax Forward to Email/Fax Junk fax protection Memory Receive PC Fax (Windows only) Secure Fax	
Scan	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Capability	NA	Black-and-white and color scanning	
Concurrency		NA	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs
Input Speed		Black-and-white: Scan up to 20 ipm – 8.5 x 11 in. / A4 (210 x 297 mm) Color: Scan up to 6 ipm – 8.5 x 11 in. / A4 (210 x 297 mm)	Black-and-white: Scan up to 24 ipm – 8.5 x 11 in. / A4 (210 x 297 mm) Color: Scan up to 8 ipm – 8.5 x 11 in. / A4 (210 x 297 mm)
Resolution (maximum)		Black-and-white: Up to 4800 x 4800 dpi Color: Up to 600 x 600 dpi	
Bit Depth		24-bit color, 8-bit grayscale	
Maximum Scan Area		Platen: Up to 8.27 x 11.69 in. / A4 DADF: 8.5 x 14 in. / 216 x 356 mm	
Network Filing Protocol		SMTP	FTP SMTP SMB
File Formats		PDF TIFF (single and multi-page) JPEG BMP	
Scan Driver Compatibility		WIA TWAIN	
Supported Scan Destinations		Scan to Email Scan to USB Scan to Local PC Scan to Network PC	Scan to Email Scan to USB Scan to Local PC Scan to Network PC Scan to Folder Scan to FTP Scan to SMB Scan to Local Drive

² Analog phone line required

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Scanning Solutions			
Xerox® Scan to PC Desktop Personal Edition	NA	<p>A desktop and server-based offering that provides document imaging, archiving, editing and organization tools</p> <ul style="list-style-type: none"> • Nuance PaperPort – image viewing and file management software • Nuance OmniPage (for desktop/client installation) – OCR and file format conversion software • Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox® WorkCentre to individual desktops. 	
	For a complete list of scanning solutions, visit www.xerox.com		
Security	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Security Features	Secure HTTPS (SSL) IPsec 802.1X SNMPv3 IP Filtering Secure Print (WorkCentre 3315 with optional 256 MB memory upgrade) Mac Address Filtering	Secure HTTPS (SSL) IPsec Secure LDAP 802.1X SNMPv3 IP Filtering Secure Print (with optional 256 MB memory upgrade) Mac Address Filtering	Secure HTTPS (SSL) IPsec Secure LDAP 802.1X SNMPv3 IP Filtering Secure Print Mac Address Filtering Network Authentication Image Overwrite
Device Management			
Xerox® CentreWare® Web			
	<ul style="list-style-type: none"> • A Web-based server application for network administrators that permits web browser-based device management from any workstation, whether running Windows or UNIX or any other operating system • Works with any SNMP-managed printer from any manufacturer • Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management 		
Xerox® CentreWare® Internet Services - Integrated Device Web Page			
Device Status	Web server embedded <ul style="list-style-type: none"> • Tray status/contents • Consumables status 		
Print Queue Viewing	Complete job print queue management—hold, release, promote and delete		
Job Submission	Print-ready files (PS, PCL, TIFF, PDF) Output feature selection		
Device Administration	Allows simple, remote installation setting of configuration options and management of the device		
Browsers	Microsoft® Internet Explorer 6, 7 Firefox® 2., 3 Safari® 3.0		
Xerox® Mobile Solutions			
Xerox® PrintBack	Ideal for environments where software and solutions are installed by individuals, Xerox® PrintBack enables printing to the default printer you already use with your computer. Plus, it supports the most common office file types (Microsoft® Office documents, PDF, etc.) and delivers uncompromising print quality. For more information, visit www.xerox.com/mobile		

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Xerox® Mobile Express Driver	<p>The Xerox® Mobile Express Driver is a single, universal printer driver that can be downloaded to a PC and used to print to virtually any PostScript device on the network, including printers made by other manufacturers. Instead of downloading individual printer drivers for each product in each office, users can download the single, simple, Mobile Express Driver, making it easy for mobile users to find, use and manage Xerox® and non-Xerox devices in every new location. Plug into a new network, and X-MED automatically discovers available printers and provides status and capability information. Save a list of “favorite” printers for each location, store application print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.</p> <ul style="list-style-type: none"> • Printers are automatically discovered • Printer list can be managed based on location • Provides bi-directional feedback for device status, supplies, queue management 		
Device Specifications	Phaser 3320	WorkCentre 3315	WorkCentre 3325
Platen Size	NA	Up to 8.27 x 11.69 in. / A4	
Memory (Standard / maximum)	128 MB / 384 MB		256 MB / 768 MB
Hard Drive	NA		2 GB
Processor	600 MHz	360 MHz	600 MHz
Language Support	PCL® 5c and 6 emulations PostScript 3 emulation	PCL 5c and 6 emulations PostScript 3 emulation PDF emulation	PCL 5c and 6 emulations PostScript 3 emulation PDF emulation XPS®
Connectivity	USB 2.0 10/100/1000Base-T Ethernet Wi-Fi (DNI configuration)	USB 2.0 10/100Base-T Ethernet	USB 2.0 10/100/1000Base-T Ethernet Wi-Fi (DNI configuration)
Operating Systems	Windows® XP, 2003 Server, 2008 Server, Vista, 7 Mac OS® 10.3 and higher ORACLE® Solaris 9, 10 Linux® Sparc AS400 Citrix Presentation Server SAP Windows Terminal Services IBM® AIX 5 HP-UX®		
Duty Cycle	Phaser 3320	WorkCentre 3315	WorkCentre 3325
	Up to 80,000 pages per month ³	Up to 50,000 pages per month ³	Up to 80,000 pages per month ³
Recommended Monthly Print Volume			
	Up to 6,000 pages per month ⁴	Up to 4,000 pages per month ⁴	Up to 6,000 pages per month ⁴
Sound Pressure Levels			
Printing / Copying	52 dB(A)	52 dB(A)	53 dB(A)
Standby	26 dB(A)	26 dB(A)	26 dB(A)
Sound Power Levels			
Printing / Copying	6.7 B(A)	6.5 B(A)	6.7 B(A)
Standby	0 B(A)	0 B(A)	0 B(A)

³ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

⁴ Range reflects the number of pages per month the product can regularly print while maintaining optimal performance (considering factors including supplies replenishment and reliability over the expected product life).

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Power Consumption				
110-127 V, 50/60 Hz, 6.5A				
Printing (average operations)	<420 watts	<600 watts	<650 watts	
Standby	<48 watts	<50 watts		
Sleep	<10 watts	<8 watts		
220-240 VAC, 50/60 Hz, 3.3A				
Printing (average operations)	<420 watts	<600 watts		
Standby	<48 watts	<50 watts		
Sleep	<10 watts	<8 watts		
Warm up From Sleep mode From power on From Power Save mode (UI ready) From Power Save mode (first page)	As fast as 30 seconds As fast as 57 seconds As fast as 15 seconds As fast as 14 seconds	As fast as 35 seconds As fast as 57 seconds As fast as 15 seconds As fast as 14.5 seconds	As fast as 35 seconds As fast as 57 seconds As fast as 15 seconds As fast as 14 seconds	
Storage Temperature Range	32° to 104° F (0° to 40° C)			
Operating Temperature Range	50° to 90° F (10° to 32° C)			
Storage Humidity Range Packed Unpacked	10% to 90% 20% to 80%			
Operating Humidity Range	20% to 80%			
Optimal Humidity Range	30% to 70%			
Dimensions and Weights	Width	Depth	Height	Weight
Phaser 3320	14.4 in. / 366 mm	14.5 in. / 368 mm	10.1 in. / 257 mm	21.8 lbs. / 9.89 kg
WorkCentre 3315	16.7 in. / 424 mm	16.6 in. / 422 mm	16.4 in. / 417 mm	31.68 lbs. / 14.37 kg
WorkCentre 3325	18.5 in. / 469 mm	18 in. / 458 mm	17.6 in. / 447 mm	36.49 lbs. / 16.55 kg
Additional Paper Tray	14.4 in. / 366 mm	17.9 in. / 454 mm	5.8 in. / 146 mm	25.6 lbs. / 11.6 kg
Packaged Dimensions and Weights	Width	Depth	Height	Weight
Phaser 3320	20 in. / 509 mm	17.8 in. / 452 mm	14.7 in. / 373 mm	25.79 lbs. / 11.7 kg
WorkCentre 3315	22.4 in. / 569 mm	21.7 in. / 551 mm	21.1 in. / 535 mm	40.12 lbs. / 18.2 kg
WorkCentre 3325	23.4 in. / 594 mm	23.4 in. / 594 mm	23 in. / 584 mm	44.29 lbs. / 20.09 kg
Additional Paper Tray	23 in. / 584 mm	20.4 in. / 518 mm	11.7 in. / 297 mm	27.4 lbs. / 12.4 kg

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Certifications			
	FCC Part 15, Class B FCC Part 68 CE Mark applicable to Low Voltage Directive 2006/95/EC EMC Directive 2004/108/EC and R&TTE Directive 1999/5/EC UL 60950-1/CSA 60950-1-07, 2nd Edition GOST NOM GS Mark Citrix Ready Section 508 (compliant with minor exceptions) Blue Angel (does not include WorkCentre 3315) ENERGY STAR® qualified		
What Comes in the Box			
	Phaser 3320, WorkCentre 3315 or WorkCentre 3325 Print cartridge: Phaser 3320 / WorkCentre 3325: 5,000 print capacity ⁵ ; WorkCentre 3315: 2,300 print capacity ⁵ Documentation and Software CD (with User Manual, Quick Install Guide, Print Drivers, System Admin Guide and Warranty Statement) Power cord Fax cord (WorkCentre 3315/3325 only) Xerox® Scan to PC Desktop® CD (110V only)		
Supplies and Options	Description	Yield	Part Number
High-Capacity Print Cartridges	Phaser 3320	11,000 standard pages ⁵	106R02307
	WorkCentre 3315	5,000 standard pages ⁵	106R02311
	WorkCentre 3325	11,000 standard pages ⁵	106R02313
Standard-Capacity Print Cartridges	Phaser 3320	5,000 standard pages ⁵	106R02305
	WorkCentre 3315	2,300 standard pages ⁵	106R02309
	WorkCentre 3325	5,000 standard pages ⁵	106R02311
Options	Additional 520-sheet Paper Tray		497N01412
	256 MB Memory (Phaser 3320 and WorkCentre 3315)		098N02189
	512 MB Memory (WorkCentre 3325)		098N01878

⁵ Average standard pages. Declared Yield in accordance with ISO/IEC 19752. Yield will vary based on image, area coverage and print mode.

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